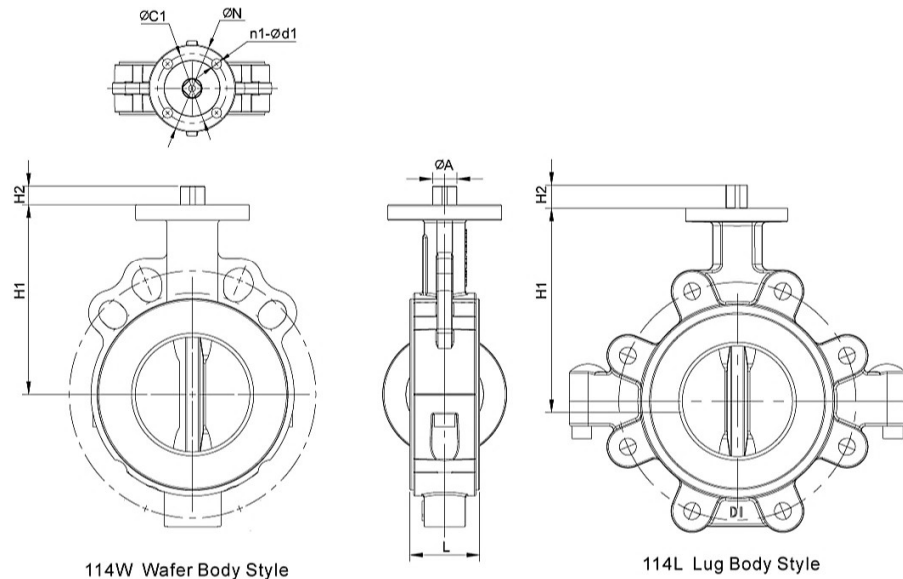


**Fig. 114 Wafer & Lug type**



SIZE		L	H1		H2	ØA	ISO 5211	ØN	n1-Ød1
INCH	DN		Wafer	Lug					
1-1/2	40	33	100	100	14.5	9	F05	65	4-8
2	50	43	110	110	14.5	11	F05	65	4-8
2-1/2	65	46	125	125	14.5	11	F05	65	4-8
3	80	46	132	136	14.5	11	F05	65	4-8
4	100	52	147	151	20	14	F07	90	4-10
5	125	56	170	170	22	17	F07	90	4-10
6	150	56	190	190	22	17	F07	90	4-10
8	200	60	222	222	28	19/22	F07/F10	125	4-10/4-12
10	250	68	270	270	28	22	F10	125	4-12
12	300	78	290	290	28	22	F10	150	4-12/4-14
14	350	78	325	325	35	27	F12	150	4-14
16	400	102	350	350	45	37	F14	175	4-18

**Valve Torque**

(All torques in N-m.)

VALVE SIZE	DN	40	50	65	80	100	125	150	200	250	300	350	400
	INCH	1-1/2	2	2-1/2	3	4	5	6	8	10	12	14	16
Fig. 114		20	25	30	40	62	125	168	226	342	465	920	1850

- ◆ Above torque valves are for valves with PTFE seat and disc.
- ◆ The torque valves specified are based on dry media and are measured at a temperature of 20°C .

**Valve Flow Coefficient**

**Cv:** the volume flow in US gallons per minute [gpm] at a temperature of 60 °F with a pressure drop of 1 psi.

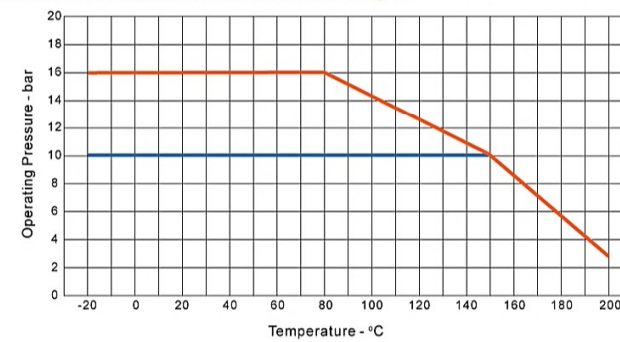
**Kv:** the volume flow in cubic meters per hour [m³/h] at a temperature of 16 °C with a pressure drop of 1 bar (kg/cm²).

$Cv = 1.156 * Kv$   
 $Kv = 0.865 * Cv$

Kv values in m³/h

Size	INCH	DN	Angle of Opening															
			25°	30°	35°	40°	45°	50°	55°	60°	65°	70°	75°	80°	85°	90°		
1-1/2	40	1	2	5	7	12	16	22	27	34	44	51	53	57	60			
2	50	3	6	9	15	21	31	42	55	73	90	105	112	118	121			
2-1/2	65	6	9	18	34	47	71	92	124	163	202	235	251	264	272			
3	80	8	15	28	38	58	80	111	146	189	256	339	402	438	476			
4	100	15	29	53	70	105	145	198	260	341	462	608	723	792	857			
5	125	25	48	84	112	169	235	319	421	551	748	980	1165	1276	1382			
6	150	35	65	115	155	209	283	340	457	582	705	928	1308	1710	1992	2282		
8	200	45	85	155	215	295	375	485	615	765	945	1245	1645	2045	2345	2645		
10	250	55	105	195	275	375	485	615	765	945	1245	1645	2045	2345	2645	2945		
12	300	65	125	245	345	465	595	745	915	1115	1345	1745	2145	2445	2745	3045		
14	350	75	145	285	395	535	685	855	1045	1265	1515	1915	2315	2615	2915	3215		
16	400	85	165	325	445	605	775	965	1175	1415	1685	2185	2585	2885	3185	3485		

**Pressure/Temperature Ratings**



**Jakiflow Corporation**

**Factory:**  
 No.15, Ln.582, Zhangcao Rd., Changhua City 500,  
 Taiwan  
 TEL:+886 4 761 8111  
 FAX:+886 4 761 6611

Email:sales@jakiflow.com  
 www.jakiflow.com



**Lined Butterfly Valve**

Series 114 Wafer & Lug  
 Corrosion Resistant Valve





### Series 114 Lined Butterfly Valve

Jaki lined butterfly valve is designed for control and the isolation of aggressive media. A fully Lined valve is highly recommended for abrasive and corrosive applications where require reliable performance, drop-tight shutoff, constant torque and no maintenance.

Series 114 lined valve is rated to 150 psi and is also suitable for ultrapure application.

### Lining Material

JAKI uses virgin resin of well-known brand to produce its PTFE, PFA and FEP fluoropolymers. Especially for lined valves, factors including liner thickness, resin quality and fabrication expertise always are more significant to affect valve performance and its service life.



#### Seat Liner

- \* Materials shall be PTFE, PFA and FEP
- \* Molded and machined with min. 3mm nominal thickness
- \* Optional TFM liner available for extremely demanding applications

More information about selection of appropriate liner material for a given service, please consult manufacturer.



#### Disc lining

- \* Fully lined with PTFE or PFA
- \* Encapsulated with a min. 3mm thick PTFE or PFA

Liner thickness: in accordance with ASTM F1545, the lining thickness must be 3mm min. In practice, thicker linings offer better safety under vacuum, better resistance against abrasion as well as lower gas permeability.

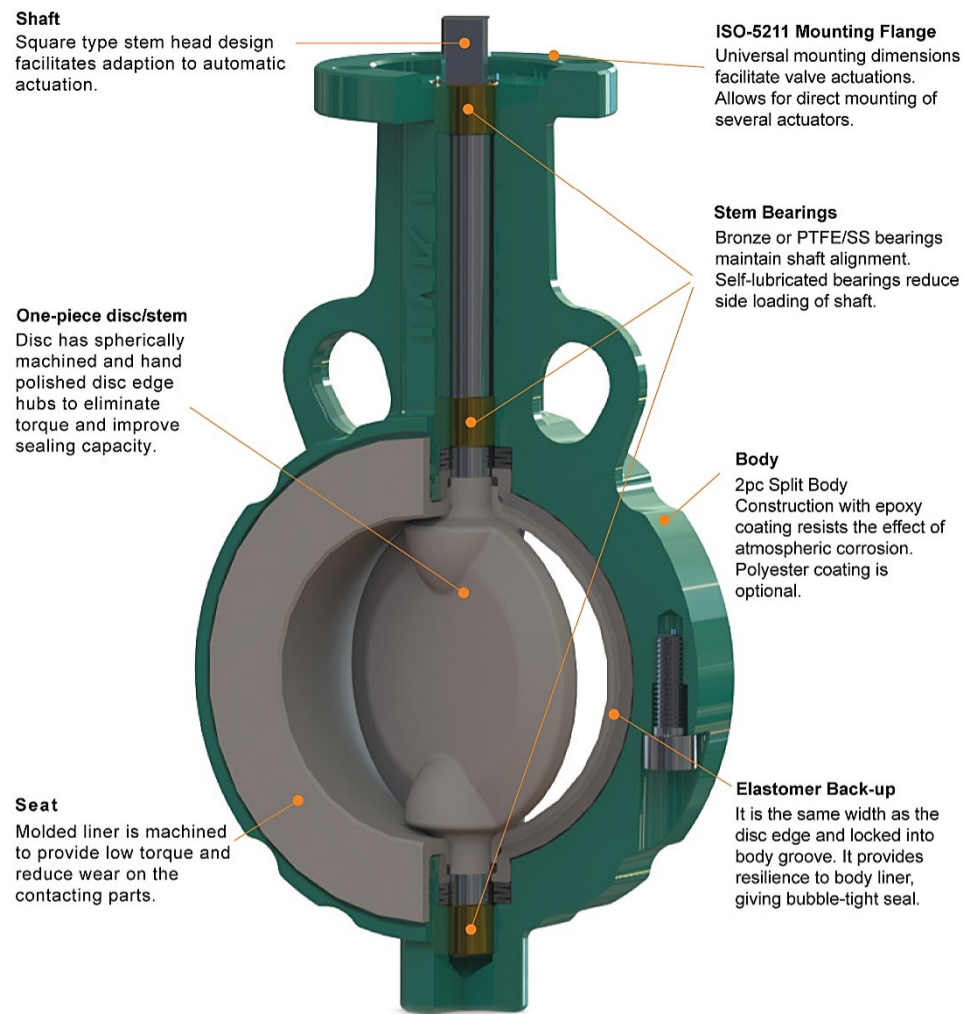
#### Electrostatic Spark Test

It is the test with a non-destructive high-voltage tester and shall be done prior to shipment. Each lined valve passes a 10,000 volts min. Spark test to detect any cracks or pin holes and ensure the integrity of the liner.

#### Deesign Change

In order to follow the JAKI commitment to continuous improvement, we reserve the right to revise or modify product and performance without prior notice.

### Features and Advantages



### Standard Material List

No.	Part	Material
1	Body	Ductile Iron
		Carbon Steel
		Stainless Steel
2	Disc	Carbon Steel or Stainless Steel
		PTFE / PFA / FEP / UHMWPE Lined
3	Stem	Stainless Steel
4	Seat	PTFE / RTFE / PFA / TFM / UHMWPE
5	Back-up	Silicon / FKM / EPDM
6	Belleville Washers	Steel Spring
7	Pusher	Stainless Steel
8	O-ring	FKM with PTFE
9	Bearings	316 with PTFE
10	Screw	Stainless Steel

#### Standard Specifications

Valve Design: MSS SP-67, API 609  
 Face to Face: API 609, ISO 5752, EN558-1  
 Flange Adaptability: ANSI Class 150, PN10/16, JIS 10K  
 Inspection & Testing: API 598, EN 12266  
 Mounting Flange: ISO 5211

#### Product Range

Body Configurations: Wafer and Lug  
 Valve Size: 1-1/2" ~ 16" (DN40 ~ DN400)  
 Temperature: -40°C ~ 180°C

#### Operator Available

Lever Handle, Gear Operator, Pneumatic and Electric Actuators

#### Applications:

- \* Chemical Processing
- \* Petrochemical
- \* Pulp and Paper Processing
- \* Solid handling
- \* Purification Plants
- \* Pharmaceutical Industry
- \* Food Industry
- \* Mining
- \* Textile
- \* Highly corrosive gas, liquid, slurry or powder

